

HD6A02

PRODUCT SPECIFICATION

colour soluble salt

600mm*600mm*9mm size

pcs/ctn 4 pcs 28 kg g.w/ctn ctn/pallet 40 ctns 960 ctns ctn/20'gp

g.w./20'gp 26880 kg

PORCELAIN TILES



FEATURE CONTRUST TABLE

ITEM HUIDA STANDARDS GB/T4100-2006 Appendix G

GB REQUIRED STANDARDS

LENGTH AND WIDTH

THICKNESS ±5 ±4

±1mm

STAIGHTNESS ±0.2% and the maximum +0.12% and the maximum

> variation≤2.0mm variation≤1.0mm

WEDGING length≤600mm, ±0.2% and the length≤600mm, ±0.12% and the

maximum variation≤20mm maximum variation≤0.6mm

length > 600mm, length difference of length > 600mm, length difference of opposite length≤1.0mm, length difference opposite length and length difference

±0.6mm

of diagnal length≤2.0mm of diagnal length≤1.5mm

SURFACE length≤600mm, ±0.2% and the length≤600mm, ±0.12%and the **FLATNESS** maximum variation≤2.0mm maximum variation≤0.6mm

length > 600mm, the maximum length > 600mm, the maximum variation of upper convex and variation of upper convex and concave downward≤2.0mm concave downward≤1.5mm



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HUIDA STANDARDS

without obvious defects

FEATURE CONTRUST TABLE

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GB REQUIRED STANDARDS

SURFACE from 1 m to observe, at least from 0.5 m to observe, at least QUALITY 95% of the brick its main area 95% of the brick its main area

without obvious defects

WATER average≤0.5% average≤0.1% Individual≤0.6% individual≤0.12%

DISRUPTIVE THICKNESS≥7.5mm,≥1300N THICKNESS≥7.5mm,≥1500N

STRENGTH (N)

BROKEN average≥35MPa average≥38MPa

VALUE(Mpa) minimum individual≥32MPa minimum individual≥35MPa

ABRASION ≤175mm² ≤150mm²

RESISTANCE

THERMAL non-mandatory no crack after ten times cycle

EXPANSION test between 15°C and 145°C **COEFFICIENT**

FROST no crack or crazing after test no crack or crazing after test

RESISTANCE

GLOSSINESS ≥55° ≥60°

DIRT non-mandatory (class 1-5) ≥class 3

RESISTANCE

CORROSION- ≥GB ≥GLA

RESISTANT